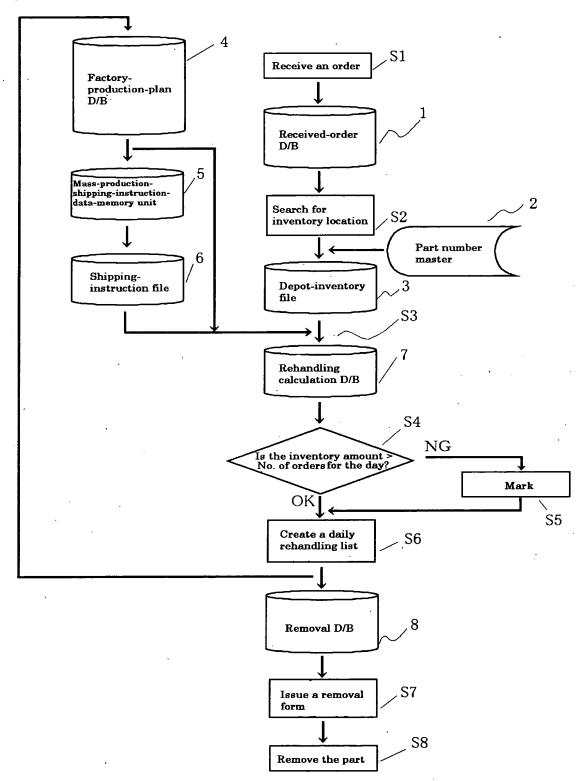
Title: REHANDLING PLANNING SYSTEM AND REHANDLING PLANNING METHOD

Inventor: Masaki MATSUMOTO et al. Docket Number: 024629-00006

FIG. 1



Our REF: H1023539US01 - Japan Patent Application No. 2002-348587

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FIG. 2

		Day N	Day N+1	Day N+2	Day N+3	Day N+4
Mass production	Production quantity	100	0	100	0	100
	Scheduled shipping quantity	45	50	50	50	50
	Repair	0	0	0	10	0
		55	5	55	-5	45